



**-2MEM**



**-3MEM**

**Mixer for 2 or 3 defined gases especially for vacuum packing machines in the food industry and for applications where the mixed gas flow fluctuates widely.**

Capacity range up to approx. 544 NI/min.  
For the exact pressure and flow capacity ratios,  
please see the technical data overleaf.

### Easy operation

- a proportional mixing valve (-2) or three single mixing valves (-3), each with a control knob and %-scale, provide infinitely variable mixture settings
- these mixers require a receiver with sufficient volume (min. 10 litres volume), which ensures a constant, accurate mixture when large or very small volumes are needed

### Constant quality

- independent of pressure fluctuations in the gas supply
- independent of packing speed (in permitted range)
- independent of size of packaging

### High process reliability

- alarm module AM3: integrated inlet pressure monitoring with digital display for pressure (with analog pressure transmitters) plus optical alarm, adjustable alarm limits, obligation of acknowledgement, protection of alarms, interfaces for controlling external alarms etc.
- lockable transparent door for protection of settings

### Maximum hygiene

- splash-proof and robust stainless steel housing
- smooth and easy to clean surface for perfect hygiene

**Please identify the individual gases at the time of enquiring!**

# GAS MIXER KM 100/200-MEM



<b>Type</b>	KM 100/200 -2MEM /3MEM
<b>Gases</b>	N <sub>2</sub> , CO <sub>2</sub> , O <sub>2</sub> not for flammable gases!
<b>Mixing range</b>	0 – 100%
<b>Gas inlet pressure</b>	max. 290 psi (20 bar)
<b>Inlet pressure differential between the gases</b>	max. 43.5 psi (3 bar)
<b>Gas outlet pressure</b>	see table
<b>Mixture output (air)</b>	see table
<b>Setting accuracy</b>	±2% abs. (scale 0 – 100%)
<b>Mixing precision</b>	better than ±1% abs.
<b>Gas connections</b>	
<b>inlets</b>	G 3/8 RH with cone, hose nipple 8 mm
<b>outlet</b>	G 3/8 RH with cone, hose nipple 8 mm
<b>Housing</b>	stainless steel, splash proof
<b>Weight</b>	approx. 18 kg (-2MEM), approx. 26 kg (-3MEM)
<b>Dimensions (HxWxD)</b>	approx. 225 x 325 x 345 mm (8.86 x 12.80 x 13.58 inches) (without connections)
<b>Voltage</b>	230 V AC, 110 V AC or 24 V DC
<b>Power consumption</b>	230 V AC, 0.07 A 110 V AC, 0.11 A 24 V DC, 0.4 A
<b>Approvals</b>	Company certified according to ISO 9001 and ISO 22000  CE-marked according to: - EMC 2014/30/EU - Low Voltage Directive 2014/35/EU  for food-grade gases according to: - Regulation (EC) No 1935/2004  Designed for Oxygen Service in accordance with EIGA 13/20 and CGA G-4.4: Oxygen Pipeline and Piping Systems  Cleaned for Oxygen Service in accordance with EIGA 33/18 and CGA G-4.1: Cleaning of Equipment for Oxygen Service

Flow (in NI/min) in relation to air		min. receiver pressure in barg (max. receiver pressure 0.5 bar higher)									
		1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
min. inlet pressure in barg (max. 20 bar)	4	162	–	–	–	–	–	–	–	–	–
	5	209	191	–	–	–	–	–	–	–	–
	6	251	247	217	–	–	–	–	–	–	–
	7	293	293	280	240	–	–	–	–	–	–
	8	335	335	332	310	261	–	–	–	–	–
	9	376	376	376	367	337	280	–	–	–	–
	10	418	418	418	416	399	362	298	–	–	–
	11	460	460	460	460	452	428	385	315	–	–
	12	502	502	502	502	500	486	456	407	332	–
	13	544	544	544	544	544	537	517	482	428	347

KM4 - F01/1L subject to change