



Electronic gas mixing system with motor driven mixing valve for various technical applications. A further innovation founded on the basis of the well proven WITT-mixing valve technology.

Benefits

- fast mixing adjustment < 3 sec. by simultaneous adjustment of mixing valves
- control by PC, PLC of machine, etc.
 - remote control
 - easy documentation of parameter settings to meet quality management requirements
 - only one control unit for an infinite number of mixing systems
 - monitoring of parameters and valve positions possible at any time
 - current position is readable on display

Note: Features depend on the type of the control system used.

- mixture settings in steps of 0.1%
- high mixing accuracy
- simple to operate via touch-screen (after activation)
- gas mixers can be linked to PC or PLC (e.g. CAN-Bus option)
- due to the real zero flow it is possible at mixers with 3 gas mixtures to mix 2 gas mixtures
- independent of pressure fluctuations in the gas supply

- independent of packaging speeds and sizes of packages (packaging industry)
- integrated monitoring of gas supply for higher process safety. Low pressures trigger an alarm and a potential free contact (e.g. to shut down machinery and avoid quality problems)
- perfect hygiene due to splash-proof housing with smooth, easy to clean surfaces of brushed stainless steel
- inlet pressure failures are displayed

Options

- continual monitoring and documentation of gas mixtures by optional gas analyser
- pre-assembly of mixer on receiver for easier on-site installation
- audible alarm
- visual alarm (flash light)

Attention: These mixers require a receiver with sufficient volume (according to output from 100 to 250 Litre)

Please identify the individual gases at the time of enquiring!

GAS MIXER MG 50-MEM+



Type	MG 50-2MEM+ /-3MEM+
Gases	N ₂ , CO ₂ , O ₂ not for flammable gases!
Mixing range	0 – 100%
Gas inlet pressures	max. 20 bar
Gas outlet pressure	max. 10 bar
Inlet pressure differential between the gases	max. 3 bar
Mixture output (air)	see table
Setting accuracy	±0.1% abs.
Mixing precision	better than ±1% abs.
Gas connections	
Inlets	G 1/2 with cone
Outlet	G 1/2 with cone
Interfaces	selectable see table

Analogue	4-20 mA
Ethernet	yes
CanBus	yes
OPC UA	yes
Module box RS232	optional
Module box Profinet	optional
Module box Analogue 0-10V	optional

Display	240 x 128 pixels for display and adjustment (option) of the nominal position
Housing	stainless steel, splash proof
Weight	approx. 21 kg
Dimensions (HxWxD)	approx. 226 x 325 x 400 mm (8.90 x 12.80 x 15.75 inches)
Voltage	24 V DC (optional 230 V AC, 110 V AC)
Power consumption	max. 2 A
Approvals	Company certified according to ISO 9001 and ISO 22000 CE-marked according to: - EMC 2014/30/EU - Low Voltage Directive 2014/35/EU - PED 2014/68/EU for food-grade gases according to: - Regulation (EC) No 1935/2004 Cleaned for Oxygen Service according to: - EIGA IGC Doc 13/12/E: Oxygen Pipeline and Piping Systems

Flow (in Nm ³ /h) in relation to air		min. receiver pressure in barg (max. receiver pressure 0.5 bar higher)									
		1.5	2.5	3.5	4.5	5.5	6.5	7.5	8.5	9.5	10.5
min. inlet pressure in barg (max. 20 bar)	4	21	–	–	–	–	–	–	–	–	–
	5	27	24	–	–	–	–	–	–	–	–
	6	32	32	28	–	–	–	–	–	–	–
	7	37	37	36	31	–	–	–	–	–	–
	8	43	43	43	40	33	–	–	–	–	–
	9	48	48	48	47	43	36	–	–	–	–
	10	54	54	54	53	51	46	38	–	–	–
	11	59	59	59	59	58	55	49	40	–	–
	12	65	65	65	65	64	62	59	52	42	–
	13	70	70	70	70	70	69	67	62	55	44