# DR2.4 - F01/4D subject to change

### DOME PRESSURE REGULATOR SET 737 LE/S



### Complete solution, own-medium controlled





High performance dome-loaded pressure regulator set. For high and varying flows requiring maximum pressure stability.

#### **Features**

#### • Balanced Seat Design (BSD)

Further enabling control precision, high reliability and low maintenance

#### • A complete solution, ready to use

With integrated pilot pressure regulator, and stainless steel pressure gauges, completely assembled and tested

#### • Own-medium controlled

Enabling autonomous operation (no separate gas supply required)

#### Closed system

Self-relieving design, but no gas is released to atmosphere

#### • Simple to install and operate

Removable spindle enables simple setting of the required outlet pressure
Can be positioned at any angle / orientation
For indoor and outdoor installation.

 Glycerine-filled manometer, unfilled version for oxygen

#### Operation / Usage

Ideal for process gas supply where pressure accuracy is required even when inlet pressures and flow rates are varying.

High flow rates and outlet pressure accuracy are achieved, even when the difference between inlet and outlet pressures is small.

#### Maintenance

Depending on application, moving wetted parts may need replacement every 1-3 years.

For this we offer our Maintenance Set with original spare parts.

#### **Options**

- · Lockable spindle cap
- Maintenance Set

#### **Approvals**

Company certified according to ISO 9001, ISO 22000 and PED 2014/68/EU Module H

CE-marked according to PED 2014/68/EU

ATEX 2014/34/EU with ignition hazard analysis according to EN 1127-1, DIN EN 13463-1 and ZH1/200

Analysed for Food Safety per HACCP-Analysis

Fulfils the requirements of EU Regulations (EC) 1935/2004, and (EC) 2023/2006

Fulfils the requirements of German Food and Feed (LFGB) Law, and is suitable for contact with food gases

Designed for Oxygen Service in accordance with EIGA 13/20 and CGA G-4.4: Oxygen Pipeline and Piping Systems

Cleaned for Oxygen Service in accordance with EIGA 33/18 and CGA G-4.1: Cleaning of Equipment for Oxygen Service

#### Available upon request

Certificates and test reports

Other Dome types

Switchover systems / parallel supply systems

Customer-specific / customised versions

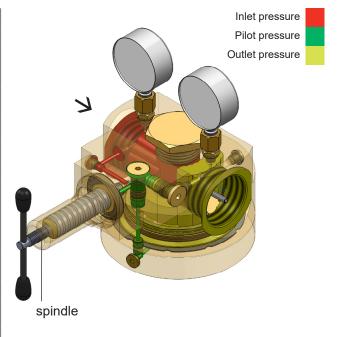
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		Model		
	Model			
	737LE/S			
Max. inlet pressure	CO <sub>2</sub> 25 bar 363 PSI	O <sub>2</sub> 60 bar 870 PSI	other gases 60 bar 870 PSI	
Outlet pressure	0.5 - 10 bar 7 - 145 PSI			
Connections	G 3/4 female, 3/4" NPT female			
Kv-Value	2.4			
Cv-Value	2.8			
Coefficient as per DIN EN ISO 7291	Coefficient of increase in pressure after closing R = 0.17 Coefficient of unevenness			
Temperature range	I = 0.02 -30 °C to +50 °C -22 °F to +122 °F			
Housing	Brass			
Inlet filter	Stainless steel (1.4301) 100 µm			
Cartridge	Stainless steel (1.4305)			
Membrane	CR			
O-Ring	NBR			
Spring	Stainless steel (1.4310)			
Pressure gauge	Stainless steel housing DIN EN ISO 5171 for $O_2$ , DIN EN 837-1 glycerine-filled for other gases			
Weight approx.	13 kg / 29 lb			



other material (material combinations) upon request

Model	Connection Dimensions in mm								
Wiodei	G	Α	В	С	C <sub>1</sub>	Н	L	S	SW
	3/4" female	192.6	79	3	-	approx. 205	146	36	32
737	3/4" NPT female	192.6	79	3	27	approx. 205	200 (L+2xC <sub>1</sub> )	36	36

other connections upon request

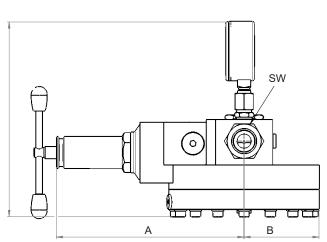
#### version

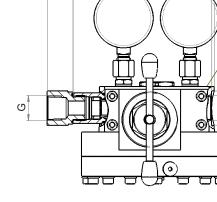
3/4" NPT female 3/4" female

4x threads for hook attachments

etc. M8

o o





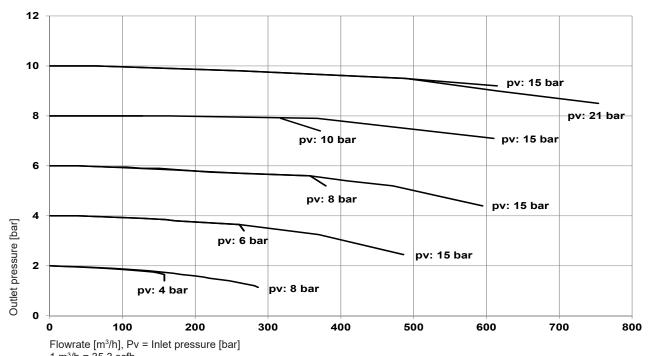
For more pressure regulators visit www.domepressureregulators.com

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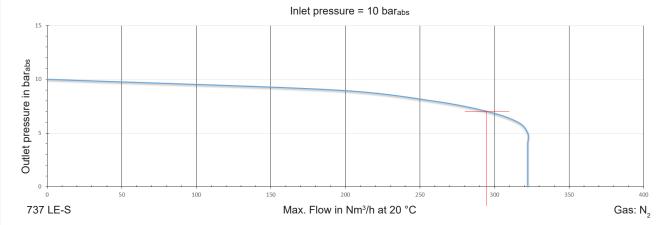


Pressure control performance examples (N<sub>2</sub>, 20 °C : apply conversion factor of x 0.8 for CO<sub>2</sub>)



1 m³/h = 35.3 scfh

#### Flow capacity "envelope"



Example:

 $\begin{array}{lll} \mbox{Inlet pressure:} & 10 \mbox{ bar}_{\mbox{abs}} \\ \mbox{Outlet pressure:} & 7 \mbox{ bar}_{\mbox{abs}} \\ \mbox{Max. Flow:} & 295 \mbox{ Nm}^3/h \\ \mbox{Gas:} & N_a \\ \end{array}$ 

individual graphs with your parameters upon request

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Maintenance Set		
Model	Order-No.	
737LE/S	962.000085	

lockable spindle cap		
Model	Order-No.	
737LE/S	966.061400	





Replacement filter		
Model	Order-No.	
737LE/S	956.504300	

