

WITT RF Flashback Arrestors for reliable protection against dangerous reverse gas flow and flashbacks according to DIN EN ISO 5175-1. **BAM** Certified and under surveillance **Every Arrestor 100% tested.** Certification N°: BAM/ZBA/003/04

- The best Flashback Arrestors in the world

 a large surface area flame arrestor FA of stainless steel construction extinguishes any dangerous flashback
- a temperature sensitive cut-off valve TV extinguishes sustained flashbacks long before the internal tempera-ture of the arrestors reaches a dangerous level
- a spring loaded non-return valve NV prevents slow or sudden reverse gas flow from forming explosive mixtures in the gas supply
- · a filter at the gas inlet protects the arrestor against dirt contamination, extending the service life
- a pressure relief valve vents excessive pressure and soot into the atmosphere, protecting the hose from bursting and the flame arrestor from clogging up, thus maintaining the flow rate (only RF53DN)

Operation / Usage

- RF Flashback Arrestors are used to protect gas cylinders and pipeline outlet points (hoses and any equipment) against dangerous reverse gas flow and flashbacks
- · for pipeline outlets and single cylinders: Models RF53N and RF53NSK
- only in oxyfuel technology, for flame cutting, on flame cutting machines. Use in immediate vicinity of the torches: Model RF53DN

- for torches or burners with high flow: Model RF53NU
- for cutting machines with high flow: Model RF53U
- WITT Flashback Arrestors may be mounted in any position / orientation
- only one piece of equipment may be connected to a single Flashback Arrestor
- the maximum ambient / working temperature is 60 °C / 140 °F

Maintenance

- annual testing of the non-return valve, body leak tightness and flow capacity is recommended
- WITT is happy to supply special test equipment
- · Flashback Arrestors are only to be serviced by the manufacturer; the dirt filter may be replaced by competent staff

Approvals

Company certified according to ISO 9001

Designed for Oxygen Service in accordance with EIGA 13/20, CGA G-4.4 and AIGA 021/20: Oxygen Pipeline and Piping Systems

Cleaned for Oxygen Service in accordance with EIGA 33/18, CGA G-4.1 and AIGA 012/19: Cleaning of Equipment for Oxygen Service

	Model				
Safety devices	RF53N	RF53DN	RF53NSK	RF53NU	RF53U
Flame arrestor FA	✓	✓	✓	✓	✓
Non-return valve NV	✓	✓	✓	✓	✓
Temperature sensitive cut-off valve TV	✓	✓	✓	✓	-
Pressure relief valve	_	✓	_	_	_
Weight [oz]	6.74	9.17	8.75	6.74	6.74
BAM certified	BAM/ZBA/003/04			_	_
Material	Brass (housing); Stainless steel (flame arrestor); Elastomer (seal)				



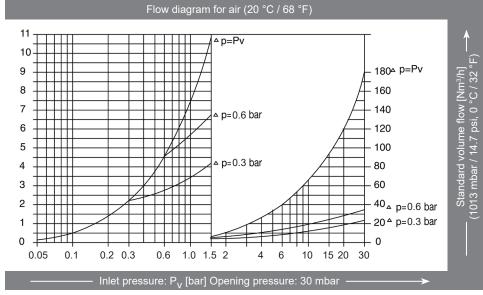
	Model						
	RF53N	RF53DN	RF53NSK	RF53NU*	RF53U*		
Gases	max. working pressure [bar]						
Acetylene (A)	1.5	1.5	1.5	1.5	1.5		
Town gas (C)*	5.0	5.0	5.0	5.0	5.0		
Natural gas (M)**	5.0	5.0	5.0	5.0	5.0		
LPG (P)**	5.0	3.0	5.0	5.0	5.0		
Hydrogen (H)	3.0	3.0	3.0	3.0	2.0		
Connections	Order-No.						
G 1/4 LH	145-009	_	_	_	_		
G 3/8 LH	145-012	145-041	145SK-002	145-034	145-003		
G 1/2 LH	145-016	145-043	_	145-035	_		
	Model						
	RF53N	RF53DN	RF53NSK	RF53NU*	RF53U*		
Gases	max. working pressure [bar]						
Oxygen (O)	25.0	10.0	20.0	25.0	25.0		
Compressed air (D)	25.0	10.0	20.0	25.0	25.0		
Connections	Order-No.						
G 1/4 RH	145-021	145-048	145SK-008***	145-036	145-004		
G 3/8 RH	145-022	145-049	145SK-001***	145-037	145-005		
G 1/2 RH	145-023	145-050	_	145-038	145-006		

no Certification BAM

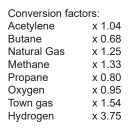
RF53N RF53NU RF53U RF53DN Flow 10% less

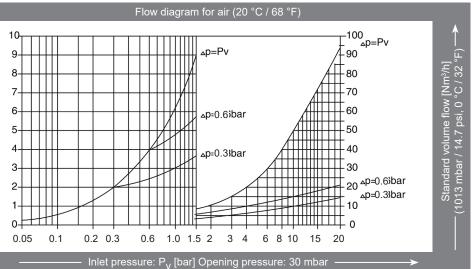
Conversion factors:

Acetylene	x 1.04
Butane	x 0.68
Natural Gas	x 1.25
Methane	x 1.33
Propane	x 0.80
Oxygen	x 0.95
Town gas	x 1.54
Hydrogen	x 3.75



RF53NSK





Other connections available upon request

^{***}RF53NSK with coupling body according to EN 561 – for coupling probes SK100

LPG "based on test with Propan" Natural gas "based on test with Methane"