

GAS MIXER MG-FIX/FLEX



MG 25/45/75/95/125-2 FIX



MG 25/45/75/95/125-2 FLEX

Gas mixing systems for two or three defined gases, designed for variable processes with a mixing range from 5-92%. See overleaf for other ranges.

FIX: pre-set for two- or three-component gas mixtures.

FLEX: adjustable for two-component gas mixtures.

Using a new mixing technology, no receiver is required.

MG 25 capacity range up to approx. 790 SCFH
MG 45 capacity range up to approx. 1 640 SCFH
MG 75 capacity range up to approx. 2 400 SCFH
MG 95 capacity range up to approx. 3 170 SCFH
MG 125 capacity range up to approx. 4 780 SCFH
For the exact pressure and flow-capacity ratios, please see the technical data overleaf.

Benefits

- high mixing accuracy
- no need to stock multiple pre-mixes (cost-saving)
- no receiver required (cost- and space-saving)
- inlet gas filters protect the device against impurities
- pneumatic operating principle, no electrical connections required
- mixed gas production from 17 SCFH to the max. flow
- robust, compact design
- panel for wall mounting
- minimal maintenance required

Easy operation

- blends are factory-set and tamper-proof (FIX)
- mixing valve with control knob and %-scale for variable mixture settings (FLEX)

High process reliability

- independent of pressure fluctuations in the gas supply
- independent of withdrawal fluctuations (within permitted range)
- fail-safe design (unit shuts down on failure of either gas supply)
- lockable to prevent tampering (FLEX)

Other models, options and accessories available upon request.

Please identify the individual gases at the time of enquiring!

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Type	MG 25/45/75/95/125-2 FIX; MG 45/95/125-3 FIX; MG 25/45/75/95/125-2 FLEX
Gases	N ₂ , CO ₂ , Ar or others as well as their mixtures; not for flammable gases!
Mixing range	
MG 25/45/75/95/125	-2 FIX/FLEX: 2-92% according to gas combination and type (see table on last page)
MG 45/95/125	-3 FIX: carrier gas 47-96% 1 st admix gas 2-24% 2 nd admix gas 2-29% according to the pre-set gas blend smaller admix concentrations for MG 125 available upon request by selection of suitable mixing range the accuracy corresponds to ISO 14175
Pressure settings	see tables
Inlet pressure differential between the gases	max. 43.5 PSI
Mixture output (N₂)	see tables (other gases available upon request)
Setting accuracy	
Mixing range 1: < 5%	± 0.5% absolute
Mixing range 2: 5-20%	± 10% of the nominal value
Mixing range 3: > 20%	± 2% absolute
Temperature (gas/environment)	-13°F to 122°F
Gas connections	
MG 25/45/75	1/2" NPT with cone, soldering nipple for pipe OD 15 mm
MG 95/125	1" NPT with cone, soldering nipple for pipe OD 22 mm
Housing	stainless steel
Weight	
MG FIX	ranges from approx. 39.7 - 59.5 lb
MG FLEX	ranges from approx. 44.1 - 70.5 lb
Dimensions (HxWxD)	approx. 22.4 x 18.5 x 9.4 inches (without connections)
Approvals	Company certified according to ISO 9001 CE-marked according to: - PED 2014/68/EU Cleaned for Oxygen Service according to: - EIGA IGC Doc 13/12/E: Oxygen Pipeline and Piping Systems

Caution!

Gas flows under the min. mixed gas output (e.g. switching off the gas consumption and then refilling the pipes etc.) can cause an undefined gas mix, flowing to the point of use.

Flow MG 25-2 (in SCFH) in relation to N ₂		min. mixed gas production 17 SCFH														
		outlet pressure in PSIG														
		7.3	14.5	29.0	43.5	58.0	72.5	87.0	101.5	116.0	130.5	145.0	159.5	174.0	188.5	203.0
min. inlet pressure in PSIG (max. 290 PSI)	58.0	95	74	-	-	-	-	-	-	-	-	-	-	-	-	-
	72.5	173	152	95	-	-	-	-	-	-	-	-	-	-	-	-
	87.0	268	247	194	120	-	-	-	-	-	-	-	-	-	-	-
	101.5	371	357	300	230	134	-	-	-	-	-	-	-	-	-	-
	116.0	512	494	445	371	290	177	-	-	-	-	-	-	-	-	-
	130.5	653	639	593	523	434	332	205	-	-	-	-	-	-	-	-
	145.0	791	777	731	667	583	480	350	212	-	-	-	-	-	-	-
	159.5	943	939	901	837	763	671	558	434	290	-	-	-	-	-	-
	174.0	1 067	1 052	1 028	971	893	805	696	569	441	283	-	-	-	-	-
	188.5	1 236	1 232	1 197	1 148	1 070	989	879	763	622	470	300	-	-	-	-
	203.0	1 420	1 402	1 377	1 338	1 275	1 208	1 095	971	840	685	523	343	-	-	-
	217.6	1 667	1 656	1 642	1 589	1 519	1 377	1 289	1 183	1 063	911	738	551	360	-	-
	232.1	1 776	1 776	1 759	1 716	1 660	1 582	1 494	1 391	1 275	1 151	939	795	597	385	-
246.6	2 002	1 988	1 960	1 925	1 865	1 794	1 713	1 621	1 511	1 391	1 247	1 077	865	657	441	

Note:
Flow values > P_v 145 PSI
do not apply to O₂ and CO₂

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Flow **MG 45-2 /-3** (in SCFH) in relation to N₂ min. mixed gas production 34 SCFH

		outlet pressure in PSIG														
		7.3	14.5	29.0	43.5	58.0	72.5	87.0	101.5	116.0	130.5	145.0	159.5	174.0	188.5	203.0
min. inlet pressure in PSIG (max. 363 PSI)	58.0	208	131	-	-	-	-	-	-	-	-	-	-	-	-	-
	72.5	427	297	180	-	-	-	-	-	-	-	-	-	-	-	-
	87.0	614	512	399	244	-	-	-	-	-	-	-	-	-	-	-
	101.5	855	749	639	491	293	-	-	-	-	-	-	-	-	-	-
	116.0	1 130	1 014	904	763	569	343	-	-	-	-	-	-	-	-	-
	130.5	1 377	1 303	1 194	1 063	883	660	371	-	-	-	-	-	-	-	-
	145.0	1 639	1 589	1 508	1 367	1 190	989	724	403	-	-	-	-	-	-	-
	159.5	1 907	1 886	1 812	1 709	1 564	1 377	1 144	862	505	-	-	-	-	-	-
	174.0	2 179	2 158	2 094	1 999	1 868	1 699	1 483	1 232	915	526	-	-	-	-	-
	188.5	2 472	2 458	2 405	2 320	2 200	2 048	1 861	1 621	1 331	982	544	-	-	-	-
	203.0	2 726	2 716	2 670	2 592	2 486	2 352	2 179	1 992	1 727	1 423	1 031	586	-	-	-
	217.6	2 998	2 988	2 952	2 885	2 783	2 656	2 504	2 310	2 087	1 812	1 490	1 067	625	-	-
	232.1	3 267	3 260	3 235	3 185	3 115	3 005	2 882	2 712	2 500	2 267	1 971	1 642	1 187	689	-
	246.6	3 507	3 496	3 486	3 436	3 373	3 281	3 154	3 009	2 815	2 592	2 334	2 027	1 663	1 257	703

Note:
Flow values > P_v 145 PSI
do not apply to O₂ and CO₂

Flow **MG 75-2** (in SCFH) in relation to N₂ min. mixed gas production 68 SCFH

		outlet pressure in PSIG														
		7.3	14.5	29.0	43.5	58.0	72.5	87.0	101.5	116.0	130.5	145.0	159.5	174.0	188.5	203.0
min. inlet pressure in PSIG (max. 363 PSI)	58.0	403	325	-	-	-	-	-	-	-	-	-	-	-	-	-
	72.5	685	614	403	-	-	-	-	-	-	-	-	-	-	-	-
	87.0	1 028	971	788	501	-	-	-	-	-	-	-	-	-	-	-
	101.5	1 353	1 307	1 158	936	576	-	-	-	-	-	-	-	-	-	-
	116.0	1 674	1 635	1 515	1 335	1 070	657	-	-	-	-	-	-	-	-	-
	130.5	2 031	2 024	1 907	1 748	1 526	1 218	763	-	-	-	-	-	-	-	-
	145.0	2 391	2 373	2 288	2 151	1 963	1 663	1 317	788	-	-	-	-	-	-	-
	159.5	2 786	2 769	2 702	2 631	2 472	2 232	1 911	1 462	879	-	-	-	-	-	-
	174.0	3 101	3 090	3 044	2 963	2 853	2 677	2 419	2 077	1 596	971	-	-	-	-	-
	188.5	3 348	3 341	3 309	3 231	3 136	3 009	2 836	2 596	2 232	1 723	1 031	-	-	-	-
	203.0	3 634	3 627	3 599	3 542	3 454	3 330	3 189	3 009	2 747	2 355	1 826	1 105	-	-	-
	217.6	3 920	3 920	3 895	3 842	3 768	3 659	3 535	3 344	3 154	2 896	2 479	1 928	1 141	-	-
	232.1	4 259	4 259	4 252	4 213	4 022	3 948	3 853	3 722	3 577	3 383	3 101	2 624	2 055	1 254	-
	246.6	4 722	4 722	4 722	4 587	4 573	4 527	4 460	4 262	4 125	3 984	3 687	3 281	2 811	2 186	1 328

Note:
Flow values > P_v 145 PSI
do not apply to O₂ and CO₂

Flow **MG 95-2 /-3** (in SCFH) in relation to N₂ min. mixed gas production 68 SCFH

		outlet pressure in PSIG														
		7.3	14.5	29.0	43.5	58.0	72.5	87.0	101.5	116.0	130.5	145.0	159.5	174.0	188.5	203.0
min. inlet pressure in PSIG (max. 363 PSI)	58.0	410	332	-	-	-	-	-	-	-	-	-	-	-	-	-
	72.5	749	675	459	-	-	-	-	-	-	-	-	-	-	-	-
	87.0	1 165	1 088	879	576	-	-	-	-	-	-	-	-	-	-	-
	101.5	1 596	1 526	1 317	1 028	636	-	-	-	-	-	-	-	-	-	-
	116.0	2 154	2 084	1 858	1 600	1 254	788	-	-	-	-	-	-	-	-	-
	130.5	2 652	2 596	2 426	2 310	1 868	1 434	904	-	-	-	-	-	-	-	-
	145.0	3 171	3 129	2 973	2 882	2 444	2 069	1 575	957	-	-	-	-	-	-	-
	159.5	3 853	3 835	3 694	3 493	3 200	2 815	2 355	1 790	1 102	-	-	-	-	-	-
	174.0	4 386	4 383	4 273	4 065	3 842	3 500	3 087	2 550	1 942	1 183	-	-	-	-	-
	188.5	4 888	4 877	4 806	4 665	4 453	4 213	3 860	3 351	2 793	2 115	1 282	-	-	-	-
	203.0	5 371	5 368	5 301	5 159	4 997	4 764	4 471	4 079	3 592	2 991	2 242	1 335	-	-	-
	217.6	5 866	5 866	5 848	5 725	5 583	5 410	5 142	4 828	4 383	3 874	3 224	2 405	1 416	-	-
	232.1	6 434	6 434	6 325	6 275	6 148	5 951	5 749	5 446	5 124	4 704	4 149	3 433	2 592	1 543	-
	246.6	6 929	6 929	6 918	6 759	6 509	6 293	6 226	6 088	5 799	5 442	4 997	4 383	3 648	2 747	1 596

Note:
Flow values > P_v 145 PSI
do not apply to O₂ and CO₂

KM14 USA - P03/3F subject to change

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Flow MG 125-2 /-3 (in SCFH) in relation to N ₂		outlet pressure in PSIG														min. mixed gas production 136 SCFH	
		7.3	14.5	29.0	43.5	58.0	72.5	87.0	101.5	116.0	130.5	145.0	159.5	174.0	188.5	203.0	
min. inlet pressure in PSIG (max. 363 PSI)	58.0	855	699	-	-	-	-	-	-	-	-	-	-	-	-	-	Note: -
	72.5	1 458	1 321	908	-	-	-	-	-	-	-	-	-	-	-	-	Flow values > P _v 145 PSI -
	87.0	2 144	2 024	1 656	1 119	-	-	-	-	-	-	-	-	-	-	-	do not apply to O ₂ and CO ₂ -
	101.5	2 850	2 765	2 458	1 963	1 331	-	-	-	-	-	-	-	-	-	-	-
	116.0	3 482	3 422	3 192	2 800	2 221	1 451	-	-	-	-	-	-	-	-	-	-
	130.5	4 178	4 160	3 994	3 715	3 298	2 684	1 780	-	-	-	-	-	-	-	-	-
	145.0	4 782	4 778	4 647	4 407	4 072	3 613	2 924	1 935	-	-	-	-	-	-	-	-
	159.5	5 318	5 318	5 258	5 078	4 796	4 407	3 853	3 079	1 963	-	-	-	-	-	-	-
	174.0	5 869	5 869	5 862	5 682	5 453	5 135	4 690	4 132	3 267	2 052	-	-	-	-	-	-
	188.5	6 434	6 434	6 395	6 290	6 134	5 912	5 555	5 064	4 460	3 602	2 112	-	-	-	-	-
	203.0	7 261	7 261	7 261	7 123	7 021	6 689	6 378	5 943	5 431	4 718	3 683	2 158	-	-	-	-
	217.6	7 741	7 741	7 741	7 677	7 529	7 338	7 084	6 731	6 307	5 725	5 054	3 966	2 271	-	-	-
	232.1	8 377	8 377	8 377	8 373	8 204	8 052	7 914	7 621	7 261	6 738	6 138	5 428	4 368	2 546	-	-
	246.6	8 811	8 811	8 811	8 807	8 723	8 518	8 380	8 197	7 942	7 494	6 996	6 470	5 707	4 559	2 740	-

Note: The determined data of mixture output are only in relation to Nitrogen!
 The use of other required gases results in a different mixture flow rate, which is calculated via the correction factor F_{MIX} :

F_{MIX} for concentrations (example):

	Gas 1	Gas 2	F_{MIX}
mixture	CO₂	Ar	
admixture proportion in vol. %	18	82	0.8812
admixture proportion in vol. %	4	96	0.8336
admixture proportion in vol. %	25	75	0.905
mixture	CO₂	N₂	
admixture proportion in vol. %	30	70	1.048
admixture proportion in vol. %	5	95	1.008
admixture proportion in vol. %	80	20	1.128
mixture	He	Ar	
admixture proportion in vol. %	20	80	0.866
admixture proportion in vol. %	60	40	0.958
mixture	He	N₂	
admixture proportion in vol. %	10	90	1.005
mixture	O₂	Ar	
admixture proportion in vol. %	4	96	0.8224
admixture proportion in vol. %	10	90	0.826
mixture	O₂	N₂	
admixture proportion in vol. %	4	96	0.9952
admixture proportion in vol. %	25	75	0.97
mixture	O₂	CO₂	
admixture proportion in vol. %	50	50	1.02
admixture proportion in vol. %	85	15	0.922

Possible admixture range		
Mix	Range	Type
CO ₂ in Ar	2-23% CO ₂	MG 75/95/125
CO ₂ in Ar	3-46% CO ₂	MG 45/75/95/125
CO ₂ in Ar	5-92% CO ₂	MG 25/45/75/95/125
CO ₂ in N ₂	5-85% CO ₂	MG 25/45/75/95/125
CO ₂ in O ₂	7-90% CO ₂	MG 25/45/75/95/125
O ₂ in Ar	2-46% O ₂	MG 45/75/95/125
O ₂ in Ar	5-92% O ₂	MG 25/45/75/95/125
O ₂ in N ₂	5-92% O ₂	MG 25/45/75/95/125
He in Ar	5-92% He	MG 25/45/75/95/125
He in N ₂	5-85% He	MG 25/45/75/95/125

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